

# **Orinit**

#### We offer:

PVC compounds in wide range of colours including natural colour transparent compounds

compounds in ecological version **EKO** based on lead-free stabilizers compounds with special properties: flame retardant, frost resistant, oil resistant, LIV resistant

we also accept orders based on received specifications, samples or chemical formulas packing: 25 and 30 kg PE bags or 1000 kg big-bags

### Application:

Insulating and sheathing compounds produced for insulation, coating and covering of electric cables and wires. Theses compounds are used for the production of articles by the extrusion method. They also can be used for the injection molding and press method.

### Orinit O (sheathing compound)

| Properties:                               | O 80 | O 82 W | O 84 | O 86 | O 86 W |
|---|------|--------|------|------|--------|
| Hardness [°Sh A]                          | 80   | 82     | 84   | 86   | 86     |
| Density [g/cm <sup>3</sup> ]              | 1.36 | 1.47   | 1.40 | 1.40 | 1.47   |
| Tensile strength<br>(not less than) [MPa] | 14.0 | 11.5   | 16.0 | 17.0 | 14.0   |
| Elongation at break (not less than) [%]   | 250  | 220    | 230  | 210  | 200    |

## Orinit I (insulating compound)

| Properties:                             |       | I1W                | 12     | 13                 | 14                 | I 95*             |
|---|-------|--------------------|--------|--------------------|--------------------|-------------------|
| Hardness [°Sh A]                        |       | 90                 | 92     | 86                 | 84                 | 95                |
| Density [g/cm <sup>3</sup> ]            |       | 1.55               | 1.38   | 1.36               | 1.36               | 1.28              |
| Tensile strength (not less than) [Mpa]  |       | 11.5               | 18.0   | 16.0               | 15.0               | 15.0              |
| Elongation at break (not less than) [%] |       | 200                | 240    | 220                | 240                | 180               |
| Volume resistivity                      | 20 °C | 2·10 <sup>13</sup> | 1.1014 | 2·10 <sup>13</sup> | 5·10 <sup>12</sup> | 1.1012            |
| (not less than) ["·cm]                  | 70 °C | 5·10 <sup>10</sup> | 1.1011 | 5·10 <sup>10</sup> | 2·10 <sup>10</sup> | 1·10 <sup>9</sup> |

<sup>\*</sup> transparent compound



# **Oriplast**

#### We offer:

- \* PVC compounds in wide range of colours including natural colour
- \* transparent compounds
- \* compounds in ecological version **EKO** based on lead-free stabilizers
- \* special properties compounds: freeze resistant, oil resistant, UV resistant
- \* on customer's request we offer compounds of different hardness
- \* packing: 25 and 30 kg PE bags or 1000 kg big-bags

### Application:

Compounds used for the production of articles by extrusion, press and injection molding method. These are primarily gasket/seal compounds, shoe compounds (soles), compounds for technical profiles, skirting boards, furniture profiles, garden nets, etc.

# Oriplast P (other compounds)

| Properties:                                | P 60* | P 65 | P 70* | P 75 | P 85* | P 92 | P 95 |
|--|-------|------|-------|------|-------|------|------|
| Hardness [°Sh A]                           | 60    | 65   | 70    | 75   | 85    | 92   | 95   |
| Density [g/cm <sup>3</sup> ]               | 1.30  | 1.32 | 1.36  | 1.36 | 1.42  | 1.46 | 1.46 |
| Tensile strength<br>(not less than) [Mpa]  | 6     | 8    | 9     | 10   | 12    | 15   | 15   |
| Elongation at break<br>(not less than) [%] | 290   | 280  | 260   | 240  | 210   | 190  | 180  |

<sup>\*</sup> also available as sheathing transparent compound with density 1.18-1.25 g/cm³

# Oriplast X (shoe compounds)

| Properties:                               | X 60 | X 65 | X 70 | X 75 | X 80 |
|---|------|------|------|------|------|
| Hardness [°Sh A]                          | 60   | 65   | 70   | 75   | 80   |
| Density [g/cm <sup>3</sup> ]              | 1.22 | 1.23 | 1.24 | 1.27 | 1.28 |
| Tensile strength<br>(not less than) [Mpa] | 11   | 12   | 13   | 14   | 15   |
| Elongation at break (not less than) [%]   | 360  | 330  | 300  | 280  | 260  |



# Oriplast U (gasket/seal compound)

| Properties:                               | U 78 | U 83 |
|---|------|------|
| Hardness [°Sh A]                          | 78   | 83   |
| Density [g/cm <sup>3</sup> ]              | 1.40 | 1.41 |
| Tensile strength<br>(not less than) [Mpa] | 10   | 11   |
| Elongation at break (not less than) [%]   | 350  | 300  |

# Oriplast L (rigid compound)

| Product: | L D | LH | LM | LO | LS |
|----------|-----|----|----|----|----|
|----------|-----|----|----|----|----|

D - for siding S - for foaming H, M, O - for skirting boards and other furniture profiles



# **Orimix**

### We offer:

PVC dry blends in wide range of colours including natural colour dry blends in ecological version **EKO** based on lead-free stabilizers packing: 25 kg PE bags or 1000 kg big-bags

### Orimix S (foamed dryblends)

| Product: | SN | SW |
|----------|----|----|
|----------|----|----|

N - low level of foaming

W - high level of foaming

### Application:

Orimix S dry blends are used for the production of articles by extrusion method. We offer various levels of foaming. We produce dry blends for processing on both, single and twin screw extruders.

### Orimix T (for rigid profiles)

| Product: | Т |
|----------|---|
|----------|---|

### Application:

ORIMIX T dry blends are used for the production of pipes, window profiles, and other rigid profiles, and are intended for extrusion.

## Orimix W (high-stabil)

| Product: | WT | WS |
|----------|----|----|
|----------|----|----|

T - for extrusion

S - for injection

### Application:

High-stabil dry blend ORIMIX W is produced in two types: for cleaning extruders' and injectors' plastification system.